SAFETY DATA SHEET

1. Identification

Product identifier

XALT Lithium Ion Battery/Cell

Other means of identification

Not available.

Recommended use

Rechargeable type battery

Recommended restrictions

None known.

Manufacturer/Importer/Supplier/Distributor information

Company name

XALT Energy, LLC 2700 S. Saginaw Rd.

Midland, MI 48640 US

US

Telephone

Address

Phone Number:

(989) 486 8501

E-mail

jlambert@xaltenergy.com

Contact person

Jason Lambert

Emergency phone number

+760-476-3962

Access code

333477

2. Hazard(s) identification

Physical hazards

Not classified.

Health hazards

Not classified.

OSHA defined hazards

Not classified.

Note: XALT ™ lithium ion batteries / cells are by definition an article and not subject to the 29 CFR 1910.1200 OSHA requirements, Canadian WHMIS requirements or GHS requirements.

Label elements

Hazard symbol

None.

Signal word

None.

Hazard statement

The mixture does not meet the criteria for classification. Under normal conditions of processing and use, exposure to the chemical constituents in this product is unlikely. The battery should not be opened or burned. Exposure to the ingredients contained within or their combustion products could be harmful. In the event of damage resulting in a leak of exposed materials, avoid contact

with contents of an open or damaged cell or battery.

Precautionary statement

Prevention

Use personal protective equipment as required. Observe good industrial hygiene practices.

Response

Get medical advice/attention if you feel unwell.

Storage

Store away from incompatible materials.

Hazard(s) not otherwise classified (HNOC)

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations. In the event of damage resulting in a leak of exposed materials, avoid contact with contents of an

open or damaged cell or battery.

Supplemental information

Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	% 25 - 35	
Cobalt Lithium Manganese Nickel Oxide	182442-95-1		
Graphite	7782-42-5	15 - 20	
Copper	7440-50-8	10 - 20	
Aluminium	7429-90-5	7429-90-5 5 - 15	

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Ethyl Methyl Carbonate	623-53-0	5 - 10
Ethylene Carbonate	96-49-1	5 - 10
Carbon black	1333-86-4	1 - 5
Lithium Hexafluorophosphate	21324-40-3	1 - 5
Polyethene	9002-88-4	1 - 5
Polypropylene	9003-07-0	
Polyvinylidene Fluoride (PVDF)	24937-79-9	1 - 5
Other components below reportable levels		1.5

Composition comments

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

If contents of an opened battery are inhaled, remove source of contamination or move victim to fresh air. Seek medical advice.

Skin contact

If skin contact with contents of an open battery occurs, immediately flush with lukewarm water for at least 30 minutes. Thoroughly wash (or discard) clothing and shoes before reuse. If skin irritation occurs, get medical advice/attention.

Eve contact

If eye comes in contact with contents of an open or damaged cell or battery, immediately flush the contaminated eye(s) with lukewarm water for at least 30 minutes. Get medical attention immediately. Rinse eye with calcium gluconate solution (1%) until arrival of doctor. Continue rinsing.

Ingestion

If ingestion of contents of an open battery occurs, rinse mouth thoroughly with water. DO NOT induce vomiting. If victim is fully conscious, give a cupful of water. Never give anything by mouth to an unconscious person. If vomiting occurs, keep head lower than the hips to help prevent aspiration. Call a physician or poison control center immediately.

Most important symptoms/effects, acute and delayed

Under normal conditions of intended use, this material does not pose a risk to health.

Indication of immediate medical attention and special treatment needed

In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

First aid personnel must be aware of own risk during rescue.

5. Fire-fighting measures

Suitable extinguishing media

In the event that a fire occurs and a cell or battery is involved, water, carbon dioxide, clean agent, and /or fire blankets suitable for the surrounding materials should be used. Laboratory testing of cells exposed to flame has demonstrated suppression with clean agent type suppression system such as FM200.

Unsuitable extinguishing media

In the event that a battery is ruptured and the internal components are exposed, DO NOT USE WATER

Specific hazards arising from the chemical

In the event of fire and/or explosion do not breathe fumes. The evolved combustion products may contain carbon oxides, metal oxides, hydrogen fluoride, and should be considered hazardous.

Special protective equipment and precautions for firefighters

Not available.

Fire-fighting equipment/instructions

Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask. Fight fire from a protected location. Prevent entry into waterways, sewers, basements or confined areas.

General fire hazards

Under normal use, the battery does not exhibit flammable properties. In the event that the battery is abused and disassembly of the battery occurs resulting in exposure of internal components, the exposed solution, may be flammable and/or corrosive. Exposure to excessive heat may lead to venting or rupture of the sealed battery, exposing the internal components which may be corrosive and/or flammable. Vented gas would be flammable when in sufficient concentration.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures None under normal use conditions. In the event of damage resulting in a leak or exposed materials, avoid contact with contents of an open or damaged cell or battery. Wear protective clothing as described in Section 8 of this safety data sheet.

Methods and materials for containment and cleaning up Leak from a damaged or opened battery: Contain spillage with sand or earth. Collect with absorbent, non-combustible material into suitable containers. For waste disposal, see Section 13 of the SDS. Do not allow to enter drains, sewers or watercourses.

Environmental precautions

Avoid allowing material from exposed battery to contaminate soil, sanitary sewers, or waterways,

7. Handling and storage

Precautions for safe handling

Do not open, disassemble, crush or burn battery. Do not expose battery to extreme heat or fire. Elevated temperatures can result in reduced battery service life. Precautions shall be taken to prevent electrical short between cell or battery terminals. Precautions shall be taken to prevent damage which may result in physical damage to the pouch.

Conditions for safe storage. including any incompatibilities Store in a cool, dry place. Keep at room temperature. Keep out of reach of children. In the event of damage resulting in a leak or exposed materials, water is to be avoided.

8. Exposure controls/personal protection

Occupational exposure limits

No exposure limits noted for this product.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Occupational Exposure Limits are not relevant to the current physical form of the product. If user operations generate dust, fumes, or mist, use ventilation to keep exposure to airborne

Appropriate engineering controls

contaminants below the exposure limit.

Individual protection measures, such as personal protective equipment

Eye/face protection

Not necessary under normal conditions. In the event that cell or battery is damaged, open, or leaking, wear chemical goggles and/or a face shield if handling an open or leaking cell or battery.

Skin protection

Hand protection

Not necessary under normal conditions. In the event that cell or battery is damaged, open, or leaking, wear chemical resistant gloves if handling. Butyl, Trilite, latex gloves are recommended. Do not use Nitrile.

Other

Not necessary under normal conditions. Wear chemical resistant gloves if handling an open or

leaking battery.

Respiratory protection

Not necessary under normal conditions. In the event that cell or battery is damaged, open, or leaking, respiratory protection should be worn where there is a potential to exceed the exposure limit requirements or guidelines.

Thermal hazards

Not applicable.

General hygiene considerations

Do not store food, drink and tobacco near the product. Practice good housekeeping.

9. Physical and chemical properties

Appearance

Pouch battery.

Physical state

Solid.

Form

Solid.

Color

Silver

Odor

Odorless.

Odor threshold

Not available. Not available.

pН

Melting point/freezing point

Not available. Not available.

Initial boiling point and boiling range

Flash point

Not available.

Evaporation rate

Not available.

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

Not available.

Vapor density

Not available.

Relative density

Not available.

Solubility(ies)

Solubility (water)

Not available.

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature

Not available.

Decomposition temperature

Not available.

Viscosity

Not available:

10. Stability and reactivity

Reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stable at normal conditions.

Possibility of hazardous

reactions

Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to avoid Incompatible materials Heat, sparks, flames, elevated temperatures. Physical damage.

Not available.

Hazardous decomposition products

Under normal conditions none known, irritating and/or toxic fumes and gases may be emitted upon

decomposition of the product.

11. Toxicological information

Information on likely routes of exposure

Ingestion

Under normal conditions of intended use, this material does not pose a risk to health.

Inhalation

No relevant information available.

Skin contact

Under normal conditions of intended use, this product does not pose a skin hazard. In the event

that cell or battery is damaged, open, or leaking - brief contact may cause skin burns with

possible symptoms including pain, local redness, and tissue damage.

Eye contact

Under normal conditions of intended use, this product does not pose an eye hazard. In the event that cell or battery is damaged, open, or leaking - irritation with injury resulting in permanent

impairment of vision and chemical burn may occur.

Symptoms related to the physical, chemical and toxicological characteristics Exposure not expected under normal use conditions. In the event that cell or battery is damaged, open, or leaking - inhalation, skin contact, and/or eye contact may be considered for routes of

exposure.

Information on toxicological effects

Acute toxicity

No toxicological impacts are expected under normal use conditions. Risk of irritation occurs only if the cell is mechanically, thermally, or electrically abused to the point of compromising the enclosure. If this occurs, irritation to the skin, eyes and respiratory tract may occur.

Skin corrosion/irritation

Under normal conditions of intended use, this product does not pose a skin hazard. In the event that cell or battery is damaged, open, or leaking - brief contact may cause skin burns with possible symptoms including pain, local redness, and tissue damage.

Serious eye damage/eye irritation

Under normal conditions of intended use, this product does not pose an eye hazard. In the event that cell or battery is damaged, open, or leaking - irritation with injury resulting in permanent impairment of vision and chemical burn may occur.

Respiratory or skin sensitization

Respiratory sensitization

No data available.

Skin sensitization

Risk of sensitization only occurs if the cell is mechanically, thermally, or electrically abused to the point of compromising the enclosure. If this occurs, battery contains ingredients may cause

sensitization.

Germ cell mutagenicity

No data available.

Carcinogenicity

Under normal handling and storage conditions, the exposure to carcinogenic components is not expected. Risk of adverse effects occurs only if the cell is mechanically, thermally or electrically

abused to the point of compromising the enclosure.

Reproductive toxicity

No relevant information available.

Specific target organ toxicity -

single exposure

No data available.

XALT Lithium Ion Battery/Cell Version #: 01 Revision date: -Issue date: 20-May-2014 Specific target organ toxicity -

repeated exposure

No data available.

Aspiration hazard

Not classified.

Chronic effects

Under normal handling and storage conditions, the exposure to carcinogenic components is not expected. Risk of adverse effects occurs only if the cell is mechanically, thermally or electrically

abused to the point of compromising the enclosure.

12. Ecological information

Ecotoxicity

No ecological impacts expected under normal use conditions.

Persistence and degradability **Bioaccumulative potential**

No data available. No data available. No data available.

Mobility in soil

Other adverse effects

No data available.

13. Disposal considerations

Disposal instructions

Do not dispose in fire. Dispose waste and residues in accordance with applicable federal, state,

and local regulations.

Hazardous waste code

Hazardous waste code should be determined in accordance with hazardous waste regulatory

authorities.

Waste from residues / unused

products

Dispose in accordance with all local, state and federal regulations.

Contaminated packaging

Dispose in accordance with applicable federal, state, and local regulations.

14. Transport information

DOT

UN number

UN3480

UN proper shipping name

Lithium batteries

Transport hazard class(es)

Class

9

Subsidiary risk Packing group

П

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Packaging exceptions

185

Packaging non bulk Packaging bulk

185 None

IATA

UN number

UN3480

UN proper shipping name

Lithium batteries

Transport hazard class(es)

Class

Subsidiary risk

Label(s)

9 9

Packing group

Ш

Environmental hazards

No.

ERG Code

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number

UN3480

Lithium batteries

UN proper shipping name

Transport hazard class(es)

Class

9

Subsidiary risk Label(s)

9

Packing group

П

Environmental hazards

No.

Marine pollutant

F-A, S-I

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

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Annex II of MARPOL 73/78 and the IBC Code

Not available.

General information

The dangerous goods regulations require that each cell and battery design be subject to tests contained in Part III, subsection 38.3 of the UN Manual of Tests and Criteria prior to being offered for transport, Batteries containing these cells should be transported as Class 9 hazardous materials, except for those battery types declared to be exempt.

15. Regulatory information

US federal regulations

This product is an article pursuant to 29 CFR 1910.1200 and, as such, is not subject to the OSHA

Hazard Communication Standard.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

No

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Copper	7440-50-8	10 - 20
Aluminium	7429-90-5	5 - 15

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Not listed.

16. Other information, including date of preparation or last revision

Issue date 20-May-2014

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Revision date

Version #

Further information

NFPA Ratings

01

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References

ACGIH

EPA: AQUIRE database

NLM: Hazardous Substances Data Base

US. IARC Monographs on Occupational Exposures to Chemical Agents

Disclaimer

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